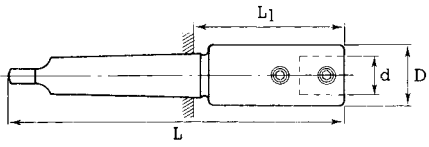
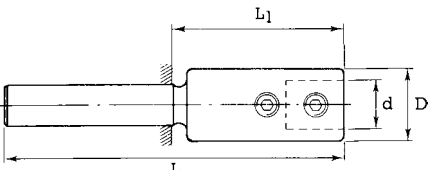
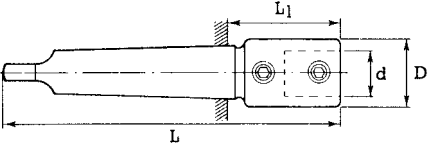
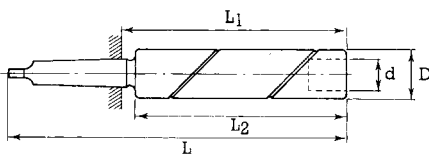
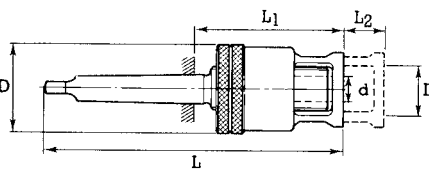
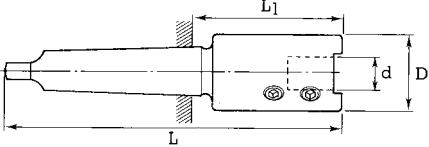
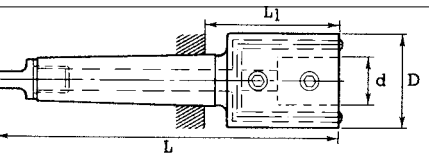
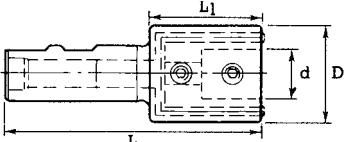


寸法図

	ホルダ	型番	D 公差 g7	D ₁	d	L	L ₁	L ₂
A		01A-MT1 0A-MT1 0A-MT2 1A-MT1 1A-MT2 1A-MT3 2A-MT2 2A-MT3 2A-MT4 2A-MT5	14 18 18 24 24 24 36 36 36 36		7 10 10 14 14 14 22 22 22 22	120 110 132 123 137 160 160 180 206 240	58 48 57 62 62 66 85 87 89 91	
		01A-φ 6 01A-φ 10 0A-φ 8 0A-φ 10 1A-φ 10 1A-φ 12 2A-W20	14 14 18 18 24 24 36		7 7 10 10 14 14 22	86 86 92 92 110 120 140	45 45 42 42 55 55 78	
NS		1NS-MT2 1NS-MT3 2NS-MT3 2NS-MT4	24 24 36 36		14 14 22 22	112 130 145 170	37 37 51 53	
L		0L-100-MT1 0L-150-MT1 0L-200-MT1 1L-100-MT2 1L-150-MT2 1L-225-MT2 2L-175-MT3 2L-250-MT3	20 20 20 26 26 26 40 40		10 10 10 14 14 14 22 22	168 218 268 183 233 308 280 355	106 156 206 108 158 233 186 261	100 150 200 100 150 225 175 250
S		01S-MT1 0S-MT1 1S-MT2 2S-MT3 01S-φ 10 0S-φ 10 1S-φ 10	30 37 45 63 30 37 45	20 25 30 45	7 10 14 22 7 10 14	120 114 144 187 88 96 128	59 53 70 94 16 18 20	16 18 20 25 16 18 20
M		1M-MT3 2M-MT3 2M-MT4 2M-MT5	28 48 48 48		14 22 22 22	166 187 212 247	72 93 95 98	
GS		1GS-MT3 2GS-MT3	36 44		14 22	143 154	50 61	
		1GS-W25 2GS-W25	36 44		14 22	105 115	40 51	

	カッタ、パイロット、ドリル	型番	D	d	d ₁	d ₂ Min.	L	L ₁	L ₂
W N NA		01W 0W.N.NA 1W.N.NA 2W.N.NA	公差 p8	7	2.4		28	16	
				10	4		40	22	
				14	6		48	28	
				22	10		61	33	
H HA		0H.HA 1H.HA 2H.HA	公差 p8	10	4	5.8	40	22	
				14	6	8	48	28	
				22	10	12	61	33	
WHV		0WHV 1WHV 2WHV	公差 ± 0.1	10	4	5.2	40	22	
				14	6	7.6	48	28	
				22	10	14.8 (*1)	61	33	
T		01T 0T 1T 2T	公差 x9	7	2.4	2.7	28	16	
				10	4	4.5	40	22	
				14	6	6.6	48	28	
				22	10	(*2)	61	33	
TK		1TK 2TK	公差 x9	14		4	48	28	
				22		(*3)	61	33	
TH		1TH 2TH	公差 x9	14	6	10	48	28	
				22	10	(*4)	61	33	
F R		01F 0FR 1FR 2FR	公差 c9		2.4		40	6	
					4		64	9	
					6		80	14	
					10		110	20	
B LB		01B 01LB 0B 0LB 1B 1LB 2B 2LB	公差 h8		2.4		47	12	
					2.4		52	17	
					4		70	15	8
					4		82	27	8
					6		95	25	13
					6		110	40	13
	10		125	30	15				
	10		145	50	15				

2T、2TK、2TH90°型 皿座ぐりカッタの最小切削径 (d₂)

カッタ径 D カッタ型式	φ 20-36	φ 37	φ 40	φ 45	φ 50	φ 60	φ 75	φ 85
2T6 (上表の*2)	10.8		13	20	26	38	53	
2T9 (上表の*2)	10.8	10.8	10.8	10.8	10.8	22	37	44
2TK (上表の*3)	5	5	8	8	10	13	25	
2TH (上表の*4)			14		14	22		

2WHV (上表の*1) カッタ径 50mm までは d₂ = 14.8mm。50mm 以上は d₂ = D - 35